2015

Clean Water Booster Stations







Record of Changes and Amendments

Amendment Number	Amendment Date	Document Section/Clause Reference Number	Document Section/Clause Header	Brief Summary of Change	Document Version Number
001	July 15	N/A	N/A	Procurement Issue	1.0
002	August 15	N/A	N/A	Removal of setting out frame references and other minor amendments	1.1
003	August 15	N/A	N/A	Various minor amendments throughout whole document (typo's, page references etc)	1.2
004	Sept 15	N/A	N/A	Approved for Implementation	2.0
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The terminology used though out this document is defined below:-

- "Modular Assembly Fabricator" The supplier of the standard product as detailed within this documentation.
- "Designer" The party who is selecting the standard product for use and completing the appropriate site specific design documentation. This may be a Consultant, SW Asset Planner, Developer, Contractor or other.
- "Contractor" This is the party who are responsible for the overall project / site, for example one of Scottish Waters Framework Alliance Partners or Tier 1 Contractors.
- "Standard Product" a complete item of plant consisting of a number of framework and non-framework components.
- "Sub-Assembly" individual parts of the Standard Product which can be provided in isolation and / or excluded from the installation in certain circumstances.
- "Component" a single item of plant such as a pump, a valve, the kiosk, etc.



Background

This Scottish Water Product Catalogue outlines the Booster Set/Pumping Station Standard Products for use within the SW Project Portfolio.

The intention of this product catalogue is to act as a design and procurement reference for resources working on Scottish Water projects as a basis for compliant submissions.

The products are designed to meet the present and future business direction and further facilitate strategic development. Each product is pre-approved and requires no further acceptance unless requirements dictate alterations to the products which will instigate the standard Acceptance procedure(s).

The underlying philosophy of the catalogue concept is a homogeneous group of compliant, selectable, products with pre-defined capabilities. A user friendly hierarchal product selection matrix and datasheet accompanies the product range for use within the Scottish Water Supply Chain.

The concept of selectable 'Products' is the prime focus with the constituent hardware extensible to incorporate developments and supplier efficiencies.

Product Intention

The Booster Set products are designed for factory assembly, testing and transportation to site as an assembly. They are intended to be utilised for network booster sets, pumping stations and interstage/inter-site booster sets located within secure water treatment sites (WTW).

The standard products are suitable for the majority of booster set or pumping station applications.

Assembly

The booster set products consist of a single assembly and components ranging from single duty only applications to complete duty/standby installations;



Duty Only Booster Set



Duty/Standby Pumping Station

The basis of the selection will be size of the station pipework based on the required flow rate and the selection of the physical pump(s).

The MCC and Kiosk are sourced from the SW MCC Catalogue; these components can be tailored to suit specific applications, if required. The baseline MCC and Kiosk products chosen for the Booster Sets/Pumping Stations are detailed in the associated sections herein.



SW Product Catalogue(s) - Singular Delivery Reference

Singular Reference

The above graphic highlights the intended usage through the supply chain for SW Product Catalogue(s).

The product catalogues function as singular points of reference for pre-designed and approved products.

This approach alleviates a significant proportion of the cost associated with design delivery and further targets appropriate assets for the end user.

The designs detailed therein are also a key medium in conveying the purchaser requirements as an extension of the SW Standards and Specifications.

Delivery Model

The product catalogues are tailored to suit the prescribed delivery model whereby the contents complement the transfer of requirements from purchaser, through supply chain, to project delivery for use by the end user.

Visibility

Visibility of the end product from project concept to delivery fosters a right first time approach and facilitates the ownership prospect.

Involvement

Manufacturer and supplier developments can further be incorporated through feedback and continuous improvement.

Standard Product Supplier

This development utilises, tiered, alliance partners and standard product suppliers for equipment, products and assembly.

Operational Risk/Acceptability

An underlying intention of this approach is to ensure the correct and appropriate asset is delivered, installed, commissioned and set to work without the introduction of circular re-design, preferential engineering or non-compliances.

Standard Product Catalogue Usage



Standard Products

approved.

The above graphic demonstrates the usage of the standard product within the design delivery process and the natural flow of information through the involved parties.

Owing to the prescribed process there is no requirement for circular issuing of documentation, for acceptance, through the supply chain unless deviating from the product detail; this later approach will introduce additional cost by others.

Specifying product usage is a fundamental deviation in approach to designing from basis; the onus lies with the Designer to ensure they have completed this exercise appropriately and not rely on any detailed design being completed By Others.

Usage

The standard product catalogue already contains the final design information for the assemblies; site layout drawing(s), hazardous area(s) and product selection datasheets are all that is required to complete the procurement process.

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Standard Product Conceptual Overview

The graphics in this section are conceptual and do not purport to contain all requirements for construction, installation, health, safety or delivery. The actual Standard Products and details thereof are contained within the relevant section(s); the purpose of this section is to convey the principal only.



Key activities highlighting the Standard Product installation process

The above conceptual graphics highlight the standard product principal from a site installation perspective; this timeline is from procurement to completion with the intention being a seamless process. The principal details required for the Designer and Contractor are contained within the Standard Product Section(s).

The products are specified through the associated datasheet(s) and do not require further acceptance from the purchaser other than ongoing Quality Assurance (QA) inclusive of the required site installation activities.

The proceeding pages explore the process in greater depth prior to focusing on the actual products.

Standard Product Completion



Site layout showing Completed Works

Standard Product design details are contained within the SW Product Catalogue allowing Works to commence on known delivery and timescales; the graphics in this section highlight the concept visually as an assist to understanding the principal. The above graphic shows the completed result of a Pumping Station Standard Product installation; this is the full standalone product delivery

- GRP Kiosk (Structural);
- Duty/Standby Pumps & Pipework;
- Accumulator;
- Local Control Panel;
- Instrumentation;
- SW Telemetry;

Setting Out

The setting out for the chosen product is the responsibility of the Principal Contractor but should be verified by the Standard Product Supplier prior to the pouring of the concrete to allow the base slab, penetrations, etc to be completed accurately in anticipation of final delivery of the product.



Site layout showing setting out frame installed

The setting out shall accurately position/locate the service penetrations through the concrete base slab and shall position/locate threaded rods in the base slab to be utilised to locate the kiosk thus ensuring correct alignment of the cast in pipework and the kiosk pipework.

Scottish Water DOMS procedures require to be followed throughout; notably capped ends on pipework intended for potable water. Incoming pipework shall be terminated out-with the base slab to provide flexibility of connection during setting to work, however DOMS procedures must be followed in this regard.

Ready For Delivery

The base slab, pipework, power and monitoring connections are now ready for product delivery.



Site layout showing base slab ready for Standard Product

Completion of this phase can be timed to coincide with product delivery singularly or with multiple products for projects which form part of a programme of Works.

Booster Set & Pumping Station Standard Products



Standard Products at the MAF manufacturing facility

The booster sets and pumping stations are designed for factory assembly, testing and transportation to site as a complete assembly and are applicable for Raw, Treated, Final and Potable water pumping applications either in the network or located within secure Water Treatment Work (WTW) sites. The standard products are suitable for application on the majority of pumping stations and booster sets within the defined flow rates; they may not be suitable for site specific specialised applications.

The above graphic highlights the five available standard product kiosks for visual comparison;

- (1) BS01 Boosters Set No.1 (0-1 l/sec)
- (2) BS02 Boosters Set No.2 (0-5.9 l/sec)
- (3) BS03 Boosters Set/Pumping Station No.3 (3.5-15 l/sec)
- (4) BS04 Boosters Set/Pumping Station No.4 (5.5-23.6 l/sec)
- (5) BS05 Boosters Set/Pumping Station No.5 (12.3-53 l/sec)

Standard Product Key Items

The standard product booster sets and pumping stations incorporate the following, selectable, key items:

- GRP/Steel Kiosk complete with integral structural base and service installation;
- MCC; taken from the SW MCC Product Catalogue or pre-approved manufacturers proprietary controllers;
- Duty/Standby multistage centrifugal pumps for the larger sized units and duty only pumps for the smaller units;
- Pipework, valves and fittings from the interface points within the kiosk;
- All cabling and instrumentation (including pressure switches, transducers and gauges);
- Electromagnetic flowmeter with bypass facility;
- Pump bypass (gravity flow via a non-return valve);
- Accumulator vessel (where required);
- SW Telemetry Installation;
- Lightning Protection;

The standard product booster sets and pumping stations comprise of a number of SW Framework supplier components; the scope of supply for these products requires the standard product supplier to order, manufacture, assemble and factory test the standard product as a complete assembly. The completed units will be transported to the designated site ready for offload and installation.

The booster set and pumping station standard product(s) are outlined below:



SW Standard Product*

Typical Product Overview

* SW Telemetry, DNO Metering, Distribution Board, MET and Doorways are on the front kiosk cut-out; earthing and equipotential bonding not shown for clarity.

The sub assemblies which form the booster sets and pumping station standard products are:-

- (1) GRP/Steel Kiosk with pumps and associated valves, pipework etc;
- (2) Manufacturers proprietary controller;
- (3) Control Panel (SW MCC Catalogue);



Typical General Arrangements

The actual site requirements for these sub assemblies will be specified within;

- Clean Water Booster Set/Pumping Station Standard Product Datasheet;
- MCC and Kiosk SW MCC Product Catalogue Datasheet;

and will be completed by the Designer.

⁽¹⁾ BS01, BS02, etc are codes utilised for identification of Products within the SW Product Catalogue(s); BS stands for Booster Set, (PS is not used as it is already referenced in the Wastewater Pumping Station Products).

The Standard Product Catalogue incorporates 5 no. standard sizes of clean water booster sets and pumping stations which will cover flow of 0 litres/second (effectively) to 53 litres/second.

Selection Methodology

The clean water booster set and pumping station standard product size selections are based on a series of flow ranges which have been calculated to maintain the velocity in the station pipework to within the ranges detailed in Scottish Water Specification 402 (Function Specification for Water Pumping Stations). The target range for flow velocity is 0.7 -1.2 m/s for pumped systems with localised velocities of up to 3m/s being tolerable over short lengths i.e. within a pumping station.

The following chart provides guidance on the target flowrates, for each booster set size, which complies with the velocity criteria;



The required pump selections are presently from the Grundfos CRE range (CMBE for BS01) to suit a range of head and flow requirements; the basis of the designer's selection will be the pump required flow rate (or flow range) and head (or head range).

The chart below details the pumps which are suitable for each of the sizes of booster set or pumping station;

Pump	Flow Ra	ng e (l/s)	Head Range	Connection Size	BS01	BS02 -	BS03 - 80¢	BS04 - 100#	BS05 - 150¢
	MIN	MAX		(mm 9)		Motor Size - 11kw)	Motor Size - 11kw)	Motor Size - 22kw)	(Maximum Fump Motor Size - 22kw)
CMBE 5-3	0	1	42	25					
CR1s	0.085	0.305	160	25/32		Up to 2-27			
CR1	0.18	0.66	160	25/32		Up to 1-25			
CR3	0.35	1.25	160	25/32		Up to 3-25			
CR5	0.7	2.35	160	25/32		Up to 5-24			
CR10	1.4	3.6	145	40		Up to 10-14			
CR15	2.4	6.6	160	50		Up to 15-10	Up to 15-14		
CR20	2.8	8	160	50		Up to 20-10	Up to 20-10	Full Range	
CR32	4	11	160	65		Up to 32-8	Up to 32-6	Up to 32-10	
CR45	6	16	130	80			Up to 45-3	Up to 45-5	Up to 45-5
CR64	8.5	23.5	98	100				Up to 64-4-2	Up to 64-4-2
CR90	12.5	33	75	100				Up to 90-3-2	Up to 90-3-2
CR120	17	44.5	45	125					Up to 120-2-1
CR150	21	50	28	125					Up to 150-1



The base line Control Panel / MCC selections are detailed within the table below and the product sections. However the whole of the SW MCC catalogue is available to allow alternative selections for project specific requirements. (Note – if an alternative MCC is proposed that is larger than the base line unit a full assessment is required to confirm there is sufficient space and that the kiosk structure has sufficient strength to support a heavier panel.)



Product Selection Numbering System

Product Number – Booster set Standard Products

Component	Code	XXXX	XXXX
Booster Set	BS01 to BSxx		
Pumps	CRExx-xx		

Example booster set Standard Product selection could be;

BS03-CRExx-xx

Associated MCC & Kiosk selection could be;

GA02-MIGI-CW01-FSW03

These selections would result in supply of the following components;



Standard Product - Booster Set/Pumping Station

Points of note;

Quantities are not required as it is implicit; Pump manufacturer part numbers are utilised to avoid duplicate reference; MCC and Kiosk selection is via the SW MCC Datasheet;

The underlying intention of the product number approach is to facilitate ease of reference; the product delivery can be understood by quoting this number, for example;

BS03-CRExx-xx

This is booster set product number three fitted with two Grundfos CRxx-xx Pumps (pump mounted VSD's); all the component design details required by the Contractor and Supplier are contained within the Product Catalogue.

GA02-MIGI-CW01-FSW03

This is general arrangement number two, a mains/generator changeover switch, using a Grundfos Pump Controller, external variable speed drives and fuse switch feeder(s).

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Features

- Pump controller integral to the VSD unit mounted on . the pump;
- •
- Duty only pump configuration; Small lift-off type split kiosk; Flow range 0.0 1.0 litres/second;
- Discharge pressure 0 to 16 Bar; Station pipework UPVC PN16 25mm OD;

Applications

Pressure Boosting (Single Property)

Description

•

. Small unit suitable for single domestic property type applications and low pressure alleviation;





Features

- Manufacturer's proprietary control panel with Grundfos . CU352 controller;
- Duty/Standby pump configuration; Maximum pump motor size 11kW; .
- •
- Roadside kiosk with removable roof; Flow range 0.0 5.9 litres/second; •
- •
- Discharge pressure 0 to 16 Bar; Station pipework UPVC PN16 63mm OD;

Applications

- Network PS; .
- Housing development; .
- WTW;
- Etc. -

Description

- Small unit suitable for multi domestic property type applications and low pressure alleviation;
- Optional accumulator.





Features

- Form 4 MCC from the SW MCC Catalogue with Grundfos CU352 controller or PLC based control;
- Duty/Standby pump configuration;
- Maximum pump motor size 11kw;
- Walk-in type kiosk with kiosk structural floor;
- Flow range 3.5 15.0 litres/second; Discharge pressure 0 to 16 Bar;
- Thin wall Stainless Steel station pipework Grade 304 (Type 1.4301 Bellows);

Applications

- Network PS;
- Housing development;
- WTW;
- Etc.

Description

- Suitable for network distribution and pressure boosting;
- Optional accumulator.



* SW Telemetry, DNO Metering, Distribution Board, MET and Doorways are on the front kiosk cut-out; earthing and equipotential bonding not shown for clarity.







Features

- Form 4 MCC from the SW MCC Catalogue with Grundfos CU352 controller or PLC based control;
- Duty/Standby pump configuration;
- Maximum pump motor size 22kW;
- Walk-in type kiosk with kiosk structural floor;
- Flow range 5.5 23.6 litres/second;
- Discharge pressure 0 to 16 Bar;
- Thin wall Stainless Steel station pipework Grade 304 (Type 1.4301 Bellows);

Applications

- Network PS;
- Housing development;
- WTW;
- Etc.

Description

- Suitable for network distribution and pressure boosting;
- Optional accumulator.



* SW Telemetry, DNO Metering, Distribution Board, MET and Doorways are on the front kiosk cut-out; earthing and equipotential bonding not shown for clarity.







Features

- Form 4 MCC from the SW MCC Catalogue with Grundfos CU352 controller or PLC based control;
- Duty/Standby pump configuration;
- Maximum pump motor size 22kW;
- Walk-in type kiosk with kiosk structural floor;
- Flow range 12.3 53.0 litres/second;
- Discharge pressure 0 to 16 Bar;
- Thin wall Stainless Steel station pipework Grade 304 (Type 1.4301 Bellows);
- 150 mm NB, PN16 Grade 304 (1.4301) stainless steel pipework as welded fabrication;

Applications

- Network PS;
- Housing development;
- WTW;
- Etc.

Description

- Suitable for network distribution and pressure boosting;
- Optional accumulator.



* SW Telemetry, DNO Metering, Distribution Board, MET and Doorways are on the front kiosk cut-out; earthing and equipotential bonding not shown for clarity.





